



## BASIC SMALL SCALE APPLICATION INSTRUCTIONS FOR PICTURE FRAMES & OTHER FLAT GLASS

### Basic Resources Needed:

- Industrial Roller
- Industrial oven or similar heating source
- Industrial mixer
- Need a relatively dust free environment with good ventilation.
- Thermo coupler or other temperature gauge

### Preparation:

- Product must be blended thoroughly with industrial mixer before applying.
- Glass must be clean and free of any coating, such as lubricants or anything that might impair or affect the adhesion of the coating.

### Application Process:

- Begin by applying product industrial roller on a spare piece of glass to gauge flow of product. ***Please note that each industrial roller will differ and may require proper tuning for optimal results.***
- Start applying product to glass evenly and uniformly in one continuous motion.
- Do not touch the glass after being coated as it can alter the appearance of the coating.

### Curing:

- Carefully place all coated glass into heating source without altering the coating.
- Recommended curing temperature minimum of 375° Fahrenheit (190.55° Celsius) for a period of 2 minutes. ***Please note that each heating sources' thermal capabilities will vary and proper curing temperatures must be evaluated by the surface temperature of the glass rather than by the heating devices' temperature.***
- After glass has reached 375° Fahrenheit (190.55° Celsius) for 2 minutes, allow them to cool to room temperature slowly before removing.